Fig. 1

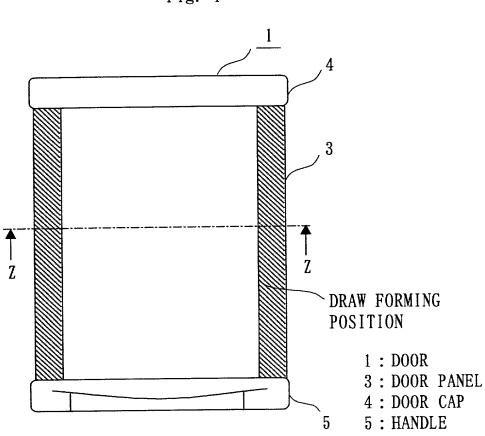
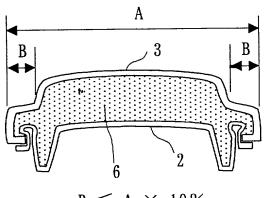


Fig. 2



 $B \le A \times 10\%$

2: INNER PLATE

6: HEAT INSULATING

FOAM MATERIAL

Fig. 3

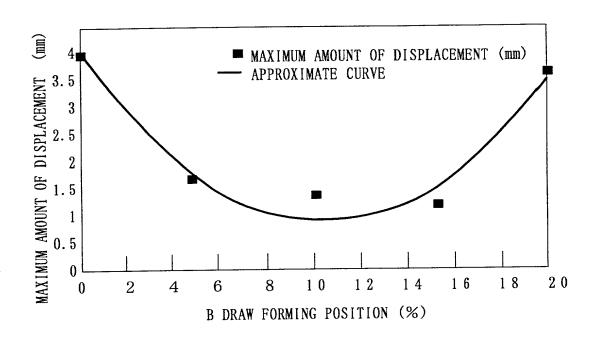


Fig. 4

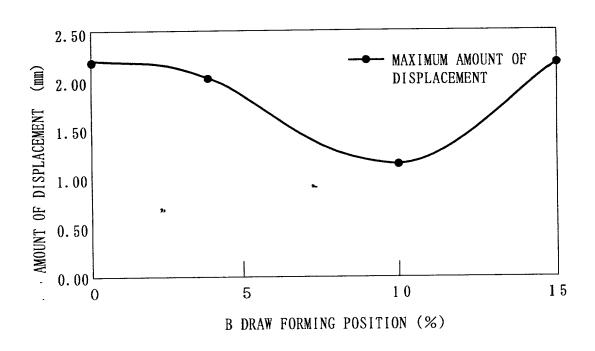
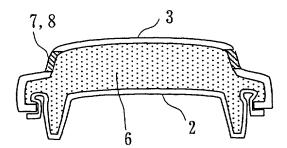
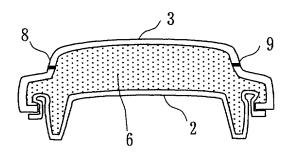


Fig. 5



7: GRADATION PORTION
8: DRAW FORMING
PORTION

Fig. 6



9: BOUNDARY

Fig. 7 CONVENTIONAL ART

